



C-827819S

GEOMETRIC TOLERANCE VALUES		THIRD ANGLE PROJECTION	
MM	INCH		
.013	.0005		
.03	.001		
.05	.002	SURFACE ROUGHNESS VALUES	
.08	.003	µm	µin
.13	.005	6.3	250
.20	.008	3.2	125
.25	.010	1.6	63
.38	.015	0.8	32
		0.4	16
		0.2	8

UNLESS OTHERWISE SPECIFIED

- METRIC TOLERANCES: X ±0.8; .X ±0.5; .XX ±0.13
INCH TOLERANCES: .XX ±.02; .XXX ±.005
- ANGLES ±5°
- PRIMARY DIMENSIONS ARE IN MM
SECONDARY DIMENSIONS ARE IN INCHES
- DO NOT SCALE DWG - WORK TO DIMS
- PRODUCT MUST CONFORM TO ENGINEERING STANDARD WORK INSTRUCTIONS

nexen Nexen Group, Inc.

TITLE GENERAL DIMENSIONS

MODEL S-450A*1.125 BORE,LCO

42370	19562	4/8/2011
ERO	ECO	DATE

DWN TRW DATE 4/7/2011 SCALE: 3:2 SHEET 1 OF 1

CHKD TGH DATE 4/8/2011

APVD IKK DATE 4/8/2011

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